

A Vision for Regional Advanced Manufacturing

Solutions for Today | Options for Tomorrow

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Presentation at the Marcellus &
Manufacturing Development Conference



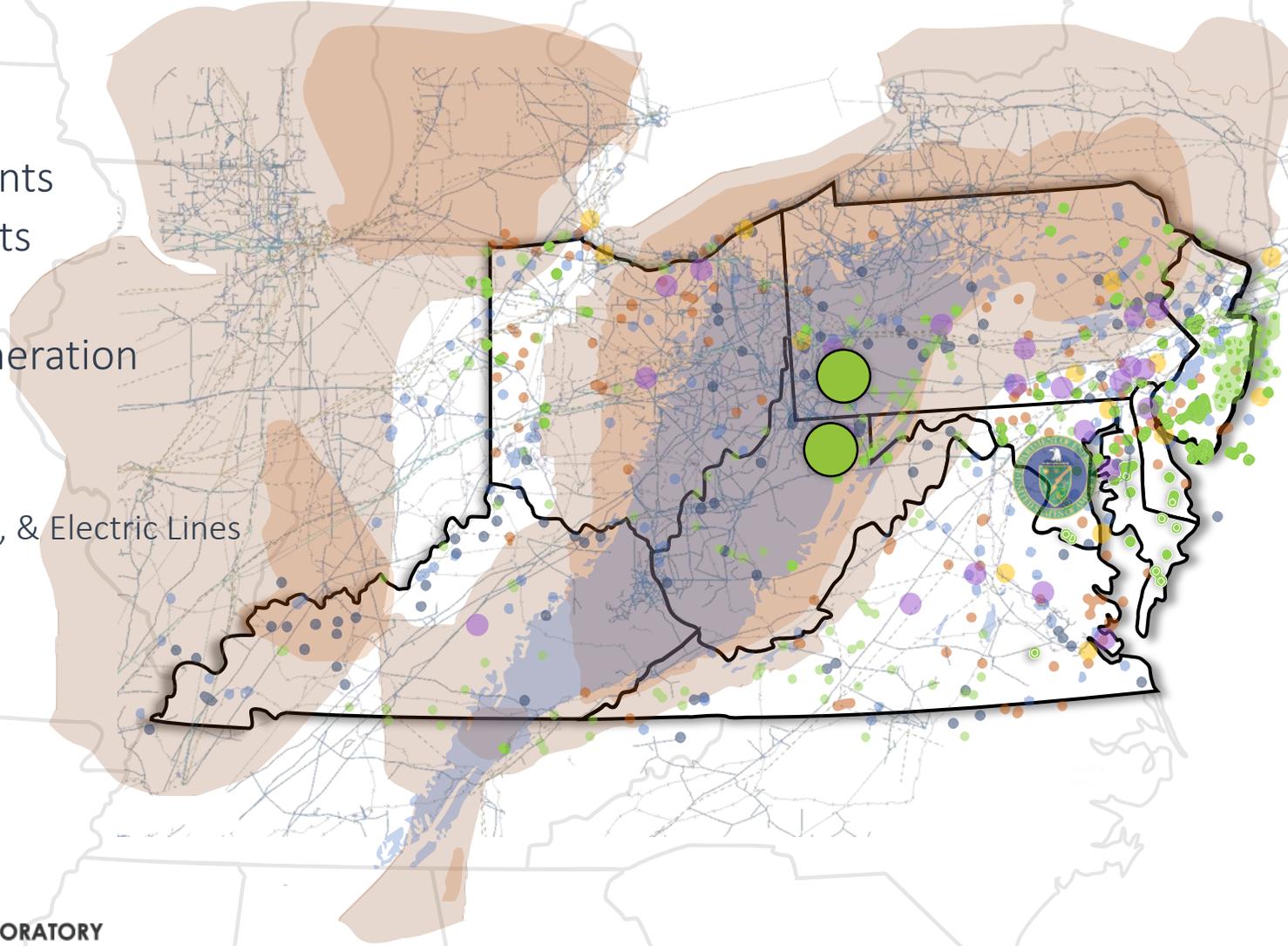
U.S. DEPARTMENT OF
ENERGY



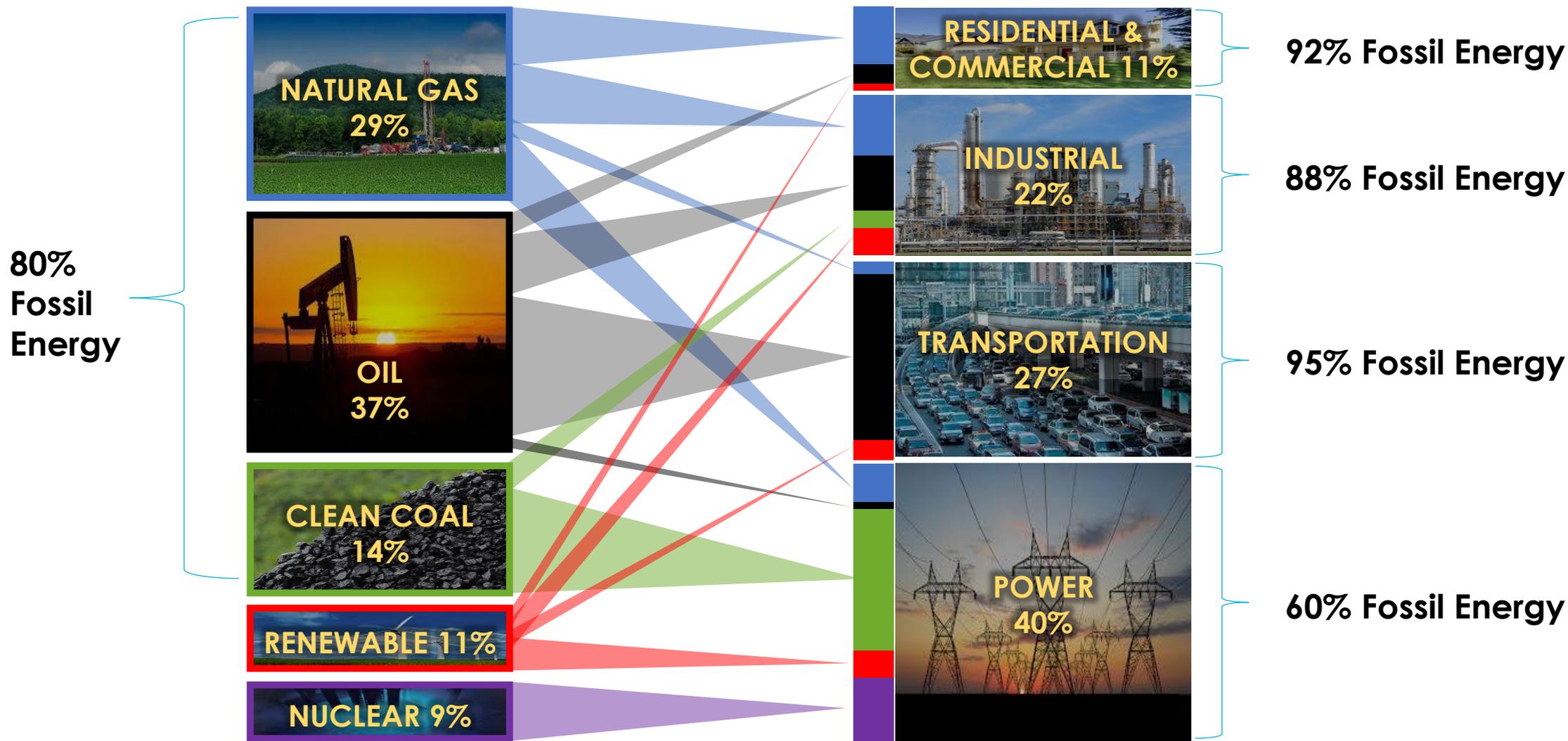
NATIONAL
ENERGY
TECHNOLOGY
LABORATORY

Mid-Atlantic Region

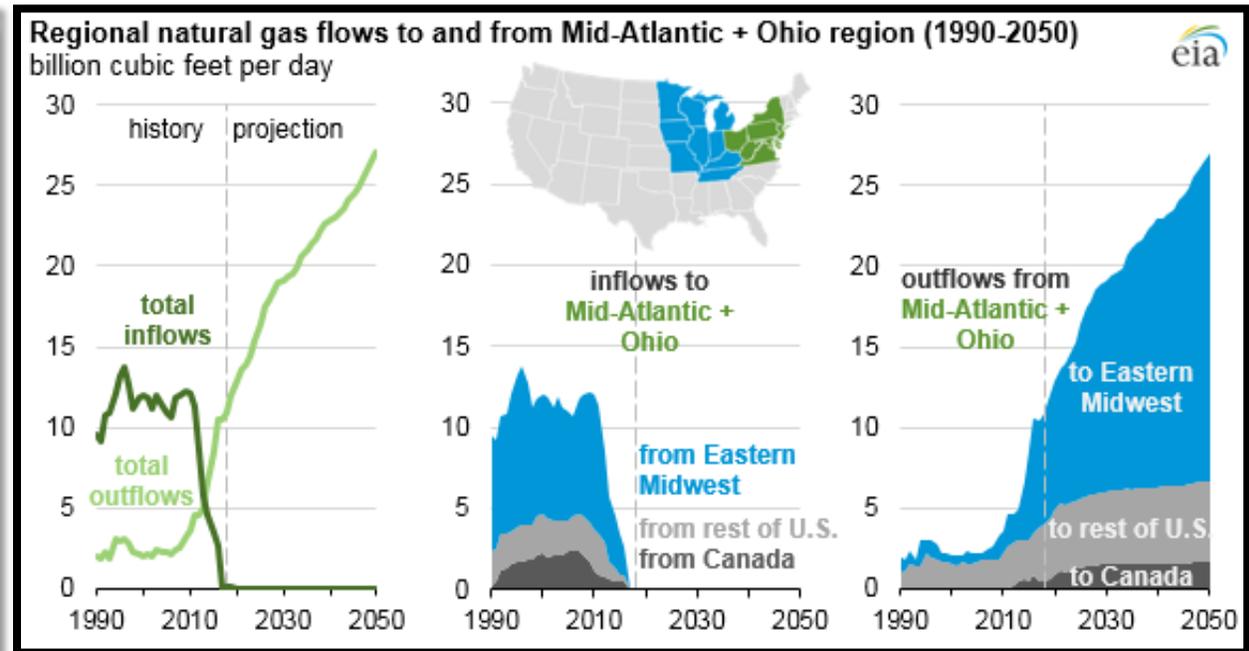
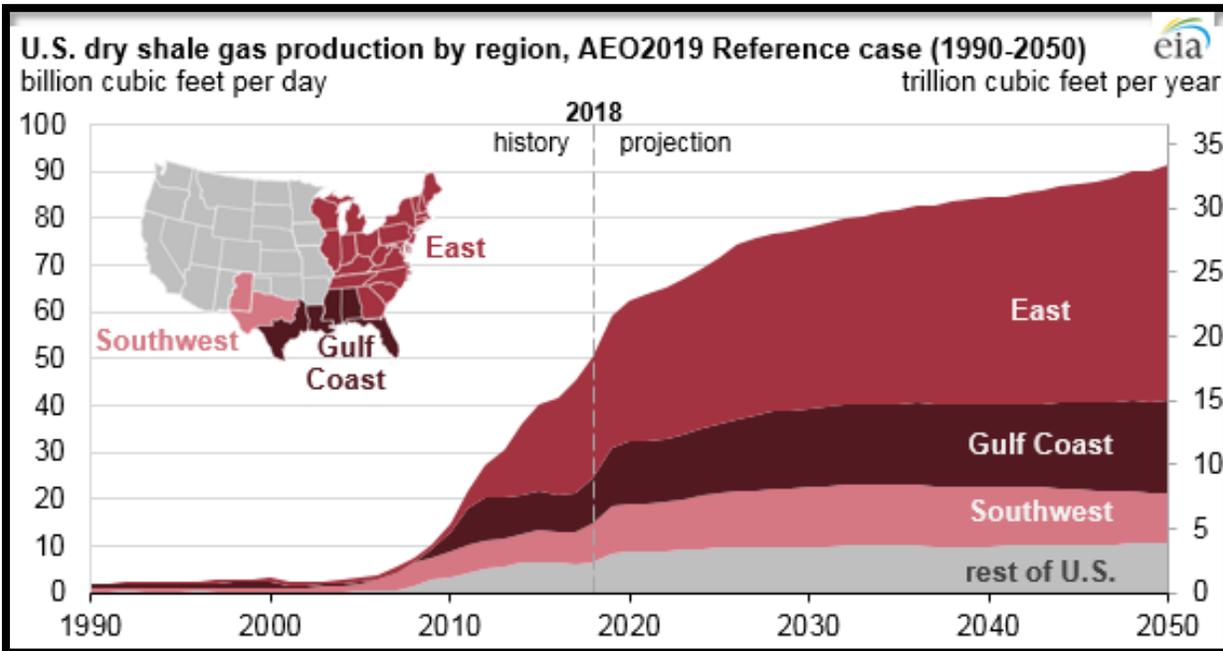
- Sedimentary Basins
- Tight Oil/Shale Gas Plays
- Coal Fields
- Coal Power Plants
- Natural Gas Power Plants
- Petroleum Power Plants
- Nuclear Power Plants
- Renewable Power Generation
Wind Solar Hydro
- Energy Transmission
Natural Gas, Crude Oil, HGL, & Electric Lines
- Academia
- US DOE



Fossil Energy Is Critical In All Sectors



Increase in Regional Natural Gas Production



Natural gas production in the Mid-Atlantic and Ohio regions from the Marcellus and Utica formations results in increases of natural gas being transported to the Eastern Midwest and into the South Central regions, which includes the Gulf Coast and Texas.

- Emergence of the downstream market has the potential to add nearly \$200B of economic growth over the next decades.
- FE contributes approximately \$500B to our economy and this is expected to double within the next few decades.

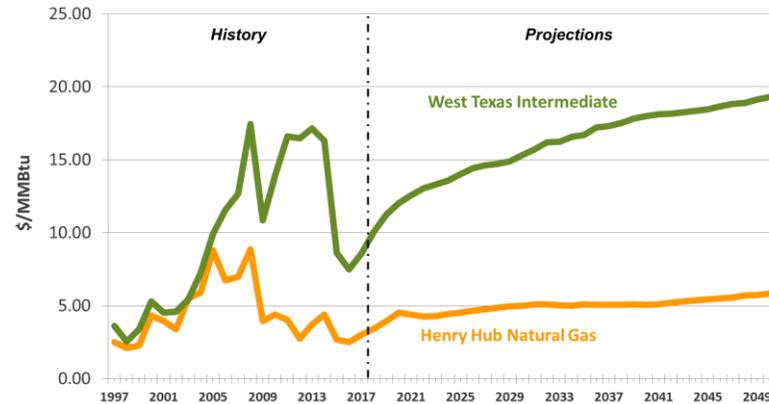
Shale Gas: “A Generational Opportunity”

Define the energy future

ABUNDANT



ECONOMICS



NATIONAL ALIGNMENT

- ✓ Increase national security
- ✓ Increase domestic jobs
- ✓ Increase GDP
- ✓ Energy independence

Pivot Towards Natural Gas

GROWING DOMESTIC NATURAL GAS AND NGL PRODUCTION CAPACITY

- 30 year supply of natural gas at \$4/mcf or less
- Ethane supply to quadruple by 2025

GROWING CHEMICAL PRODUCTION CAPACITY

- Announced chemical industry production capacity investments driven by shale gas and NGLs top \$160 billion for 264 projects, 40% of which completed or underway as of April 2016
- Increased investment expected to generate more than \$100 billion per year in new chemical industry shipments by 2023
- Also will generate 738,000 new jobs and \$300 billion in permanent economic output by 2023

GROWING NATURAL GAS FUELED MANUFACTURING

- Industries that have seen increased domestic investment and/or improved profitability driven by expected long-term supply of low cost natural gas include: steel, aluminum, fertilizer, glass, paper



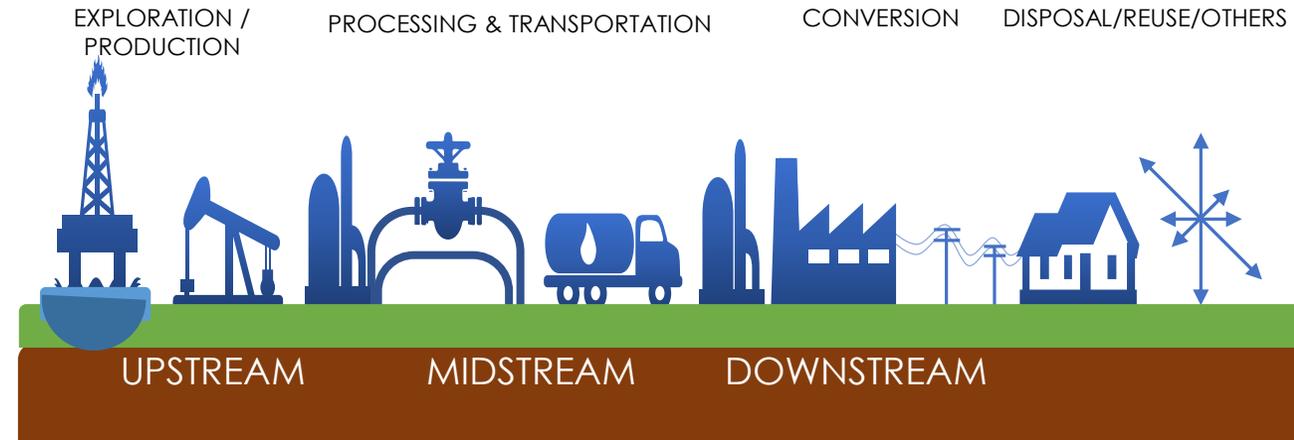
NETL Mission & Vision

MISSION

Discover, integrate, and mature technology solutions to enhance the nation's energy foundation and protect the environment for future generations

VISION

Be the nation's renowned fossil-energy science and engineering resource, delivering world-class technology solutions...today and tomorrow

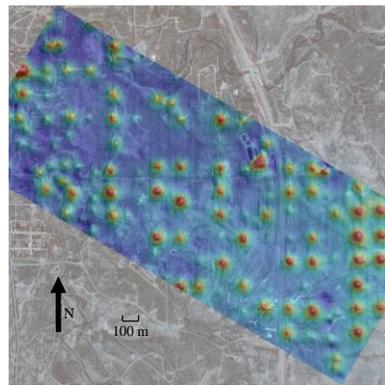
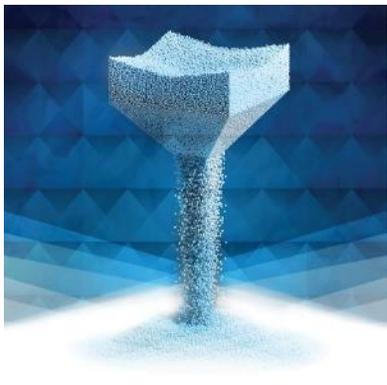


*ENDURING MISSION ELEMENTS:
Effective Resource Development
Efficient Energy Conversion
Environmental Sustainability*

NETL Core Competencies



EFFECTIVE RESOURCE DEVELOPMENT • EFFICIENT ENERGY CONVERSION • ENVIRONMENTAL SUSTAINABILITY



COMPUTATIONAL SCIENCE & ENGINEERING

MATERIALS ENGINEERING & MANUFACTURING

GEOLOGICAL & ENVIRONMENTAL SYSTEMS

ENERGY CONVERSION ENGINEERING

SYSTEMS ENGINEERING & ANALYSIS

PROGRAM EXECUTION & INTEGRATION

High Performance Computing

Data Analytics

Machine Learning

Structural & Functional

Design, Synthesis, & Performance

Characterization

Geo-Analysis & Monitoring

Data Storage, Management, & Analysis

Geochemistry

Reaction Engineering

Design & Validation

Innovative Energy & Water Processes

Process & System

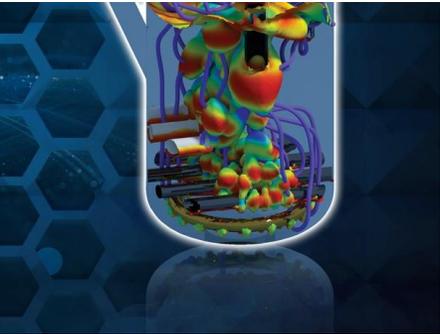
Multi-scale Modeling, Simulations & Optimization

Energy Markets Analysis

Technical Project Management

Market & Regulatory Analysis

An Innovative Approach to Advanced Manufacturing



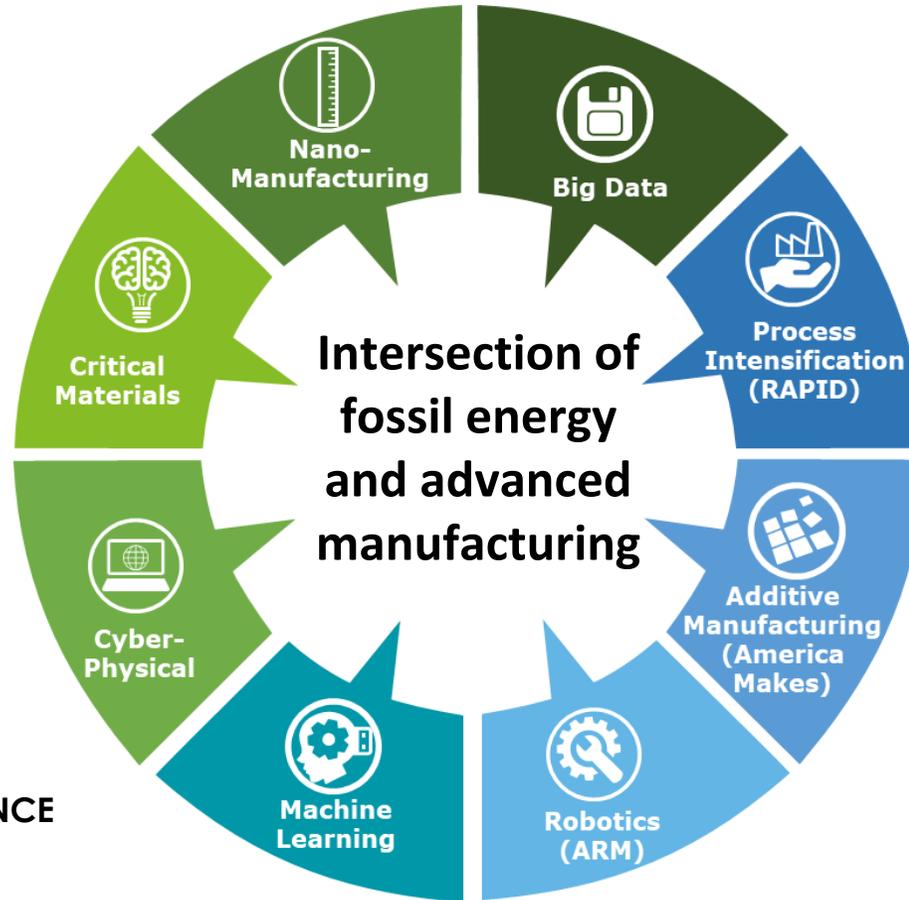
PROCESS INTENSIFICATION



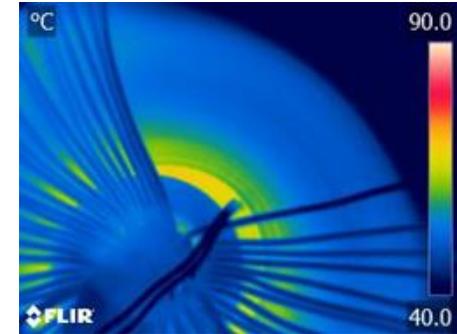
ENERGY CONVERSION TECHNOLOGIES



HIGH PERFORMANCE COMPUTING, SIMULATION, & MODELING



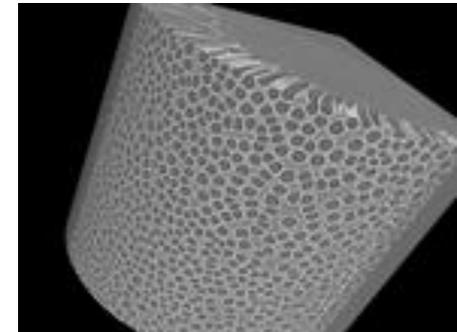
ADVANCED POWER ELECTRONICS



NEXT GENERATION MATERIALS FOR HARSH ENVIRONMENTS



FUNCTIONAL MATERIALS



Advanced Manufacturing: A Regional View

The Tri-State Area's Major Organizations

Cleveland, OH:

The Manufacturing Advocacy and Growth Network (MAGNET, the Ohio Manufacturing Extension Partnership)
Case Western Reserve University

Youngstown, OH:

America Makes
Northeast Ohio Additive Manufacturing Cluster
Youngstown Business Incubator
Team NEO/Jobs Ohio
Youngstown State University

Huntington, WV:

Robert C. Byrd Institute for Advanced Flexible Manufacturing
Marshall University

Pittsburgh, PA:

Carnegie Mellon University
The Advanced Robotics for Manufacturing (ARM) Institute
Catalyst Connection
University of Pittsburgh
Innovation Works
General Electric, Alcoa, Covestro, Westinghouse, Ansys, Arconic, ExOne, Robert Morris University

Morgantown, WV:

West Virginia University
WV Manufacturing Extension Partnership

Charleston, WV:

Mid-Atlantic Technology, Research, and Innovation Center
West Virginia Manufacturers Association
TechConnect West Virginia

\$70M
Federal over
5 years
(2016-2020)

\$140M
expected total
Industrial cost share



Six Focus Areas
*Primary Focus Spanning All
Areas is Process Intensification*

4-7
Technology
Readiness
Levels

75+
Member
institutions



CHEMICAL COMMODITY PROCESSES



MODELING AND SIMULATION



NATURAL GAS UPGRADING



MODULE MANUFACTURING



INTENSIFIED PROCESS FUNDAMENTALS



RENEWABLE BIO PRODUCTS

\$70M
Federal over
5 years
(2016-2020)

\$70M
Cost Share industry,
consortium members,
& partners

95+
Member
institutions



TECHNOLOGY FOCUS AREAS:

- Advanced sensors
- Real-time big data analytics and control systems
- Standardized open software and communication platforms
- Advanced high fidelity modeling
- First-of-kind application toolkits for smart manufacturing



TRAIN & EDUCATE



TEST & EVALUATE



DEVELOP & VALIDATE



DEPLOY & COMMERCIALIZE

Region of Great Opportunity

Drivers

ABUNDANT NATURAL RESOURCES

- Rich variety of energy resources
- Natural gas feedstock
- Water availability
- Liquid Rich

Manufacturing makes up 8.5% of U.S. employment and 11.4% of U.S. GDP, yet drives 60% of exports and an astounding 70% of private-sector R&D

*U.S. Senate Testimony
Michael Molnar*

*Office of Advanced Manufacturing
National Institute of Standards and Technology*

ECONOMIC

- Domestic jobs
- Projected economic growth
- Location and demand of U.S. manufacturing facilities
- Proximity to markets
- Transportation cost advantage



Pennsylvania Petrochemicals Complex, Shell Chemical Appalachia LLC

INNOVATION ECOSYSTEM

- Advanced Manufacturing Institutes
- National Labs
- Academia
- Industry
- Start-ups
- Private Investors

Accelerating Regional Advanced Manufacturing

NETL's Role

Innovate

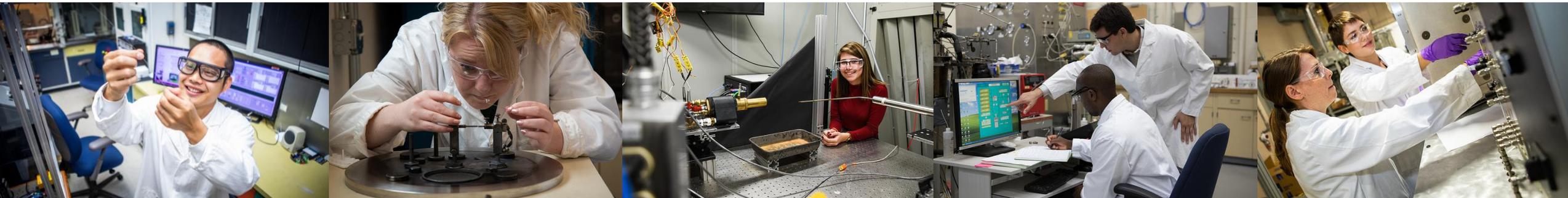
- Innovating, maturing, and deploying technologies
- Designing new standards and research procedures
- Advancing technologies to market readiness

Convene

- Bringing complementary organizations together – industry, academia, government, NGO
- Connecting technology with workforce development needs

Implement

- Systematic decision-making techniques
- Addressing market and policy drivers
- Technology systems integration



Enabling Valued-Added Chemicals from NG

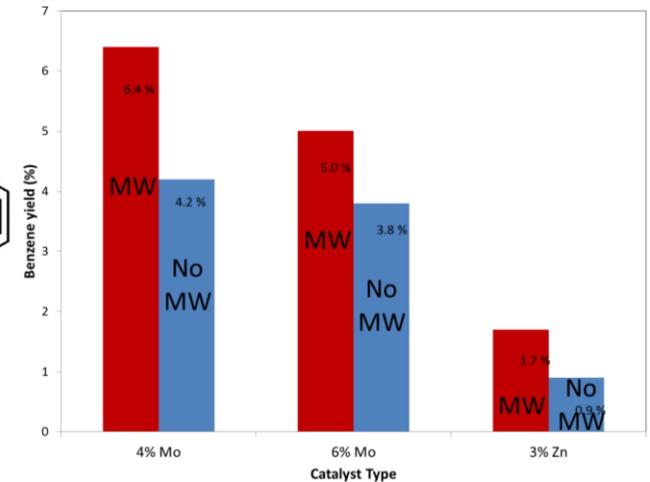
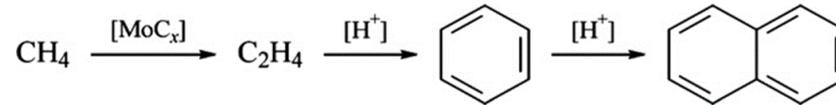
RAPID Manufacturing Institute Project

Microwave-assisted Catalysis for Process Intensified Modular Production of Value-Added Chemicals from Natural Gas

Funding Agency: DOE Advanced Manufacturing Office (AMO) thru AIChE's RAPID Institute

Partners: NETL, WVU, University of Pittsburgh, and Shell

Duration: 2018-2021 (4 Year)



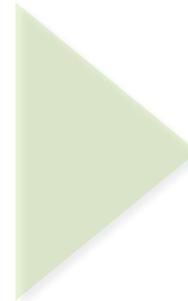
ReACT Facility Features

Fuel flexible – gaseous hydrocarbon fuels, coal, liquid hydrocarbon fuels, biomass, coal and biomass mixtures, and syngas

Equipped with advanced diagnostics – high-speed imaging, thermal imaging and online gas analysis

Wide range of Temperature & Pressure (1000°C/600 psi)

Fully automated 24/7 unattended operations

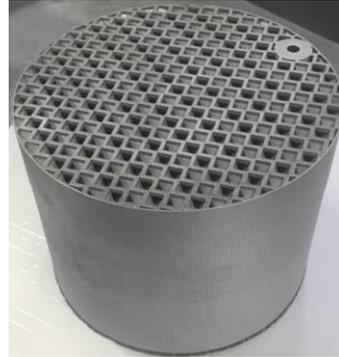


- Increase power cycle efficiency
- More power generation for less fuel
- Fewer emissions
- Optimize chemical reactor designs for specific chemical transformations

No other known facility in the world has this capability

Advanced Manufacturing for Carbon Capture Technologies

- Intensify thermodynamic operations
- Improve process performance
- Reduce equipment size
- Lowers capital and operating costs

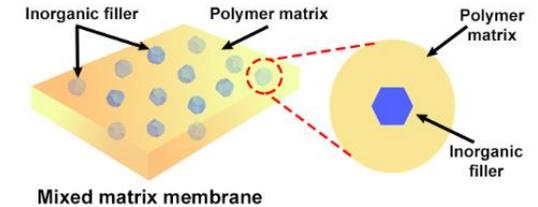


ORNL prints intensified devices with heat exchanger integrated into pack



ION
ENGINEERING

ION uses 3D Printing to develop internal absorber mass transfer and heat exchange



Using HPC, NETL predicted properties for over a million possible mixed matrix membranes

Domestic Coal for Materials Manufacturing

NETL CURRENT RESEARCH

COAL FEEDSTOCKS

\$30-60/ton



Domestic Char

(Sample from Virginia Carbonite)

Coal Processing
Technology



**Graphene-Enhanced
Cement**

NEW ECONOMIC OPPORTUNITIES

\$100,000/ton - \$100,000,000/ton



**Engineered
Plastics**



**Low Cost Graphene
Inks/Fluids**



**Carbon Quantum
Dots**

OTHER POSSIBLE MODERN APPLICATIONS FOR COAL-DERIVED CARBON MATERIALS



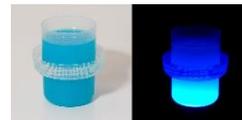
**Stain & Water
Resistant Textiles**



**Electronic
Displays**



**Pigments,
Dyes,
& Paints**



**Optical
Brighteners**



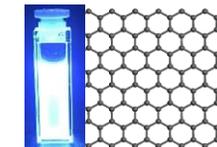
**Photovoltaics
& LEDs**



**Carbon
Fiber**



**Additives For
Construction
Materials**



**Carbon
Nanomaterials**



**3D Printing
Materials**

Advanced Ultra-supercritical Technology

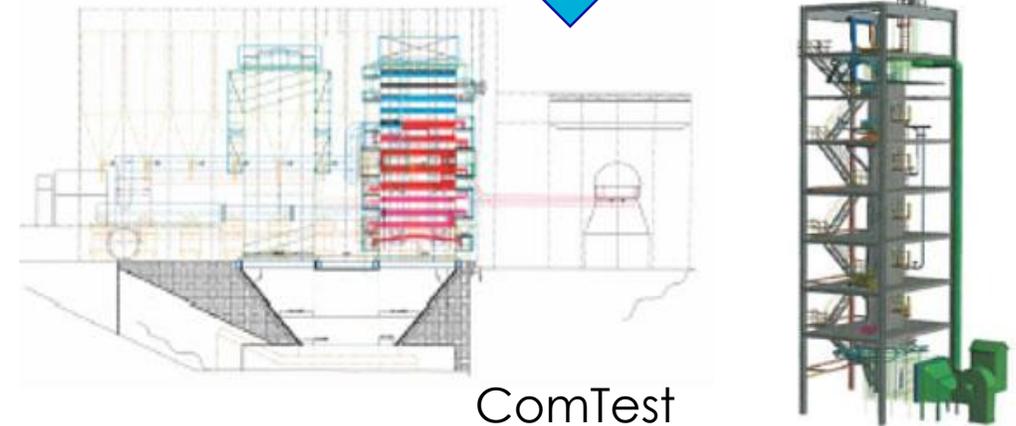
Component Demonstration

A-USC ComTest Project will lead to:

- Accelerated development of domestic supply chain for advanced materials and components
- Higher efficiency for new and existing fossil fuel plants
- Lower emissions (NO_x , SO_x , CO_2)
- Minimized risk for utilities desiring to build A-USC plants
- Design of world's first integrated A-USC steam turbine at 760°C
- Validation of technology applicable to multiple fossil, nuclear, and renewable power generation options



15 years



ComTest

Energizing Regional Innovation Through Partnerships



INDUSTRY PARTNERSHIPS



GOVERNMENTAL PARTNERSHIPS



ACADEMIC PARTNERSHIPS



NONGOVERNMENT PARTNERSHIPS



How to work with NETL



The TOOLBOX



- Cooperative Research and Development Agreement (CRADA)
- Contributed Funds-In Agreement (CFA)
- Memorandums of Understanding (MOU)/ Memorandums of Agreement (MOA)
- Small Business Innovation Research (SBIR) & Small Business Technology Transfer (STTR) Programs
- Unsolicited Proposals (USP)
- Non-disclosure Agreement (NDA)
- Funding Opportunity Announcement (FOA)

Available Technologies

- NETL's technology portfolio contains a broad range of innovations that have resulted from research
- Technologies and IP available for licensing on NETL's website.

Available Technologies: <https://www.netl.doe.gov/business/tech-transfer/available-technologies>

Funding Opportunity Announcement (FOA)

- NETL uses FedConnect.net, Grants.gov and FedBizOpps.gov to post FOAs
- Proposals and applications are only accepted electronically through FedConnect.net or Grants.gov

Funding Opportunities:

<https://www.netl.doe.gov/business/solicitations>

Thank You

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 @NationalEnergyTechnologyLaboratory

Brian Anderson
Director

